

**Impact Makers** 





Anaerobic Ammonium Oxidization -



### **MAXIMUM CONTROL**

**AMX** 

2-Stage Anammox

- Two-stage AMX™ provides maximum process control by isolating nitritation and Anammox populations
- Wide temperature range
- High COD, High TSS compatible

### **CUT COSTS & SAVE ENERGY**

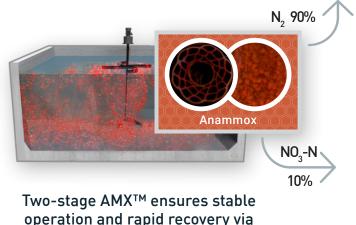
- Reduce nitrification aeration requirements by 2/3
- AMX™ process does not require added carbon, eliminating chemical costs by 100% (compared to denitrification)
- Up to 90% less sludge production than conventional processes

### PARTIAL NITRITATION REACTOR

### NH<sub>x</sub>-N 100% **AOB** Granules NO<sub>2</sub>-N 50% Optimization of **AGR** partial nitritation using AOB granules.

### ANAMMOX REACTOR

independent enrichment.



Two-stage design provides more opportunities for solids and organics removal, making it possible to treat stronger waste streams.





# HONGCHEON, KOREA: ECO-ENERGY TOWN ENERGY INDEPENDENCE THROUGH LIVESTOCK MANURE AND DIGESTATE

# PIONEERING SHORTCUTS IN:

Mainstream • Sidestream • Landfill Leachate • Livestock Wastewater • Industrial Processes • Food Processing Wastewater

With livestock production at the core of Hongcheon's economy, managing the waste that comes along with it can be difficult. Hongcheon utilizes its highstrength wastes as a source of renewable biogas, but nitrogen removal remained an issue.

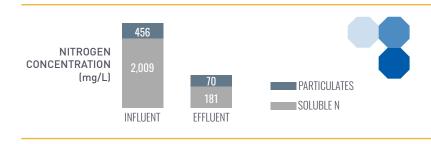
Hongcheon overcame this challenge by introducing Tomorrow Water's Two-Stage AMX™ technology into its treatment process. For the first time, anammox was successfully used to treat codigested livestock and food waste at full-scale. The benefit of a two-stage configuration made it possible to handle high concentrations of nitrogen, COD and TSS compared to single-reactor systems.

AMX<sup>™</sup> confirmed stable performance of nitrogen removal at a rate of 89.8%, while delivering a:



- 53% reduction in aeration energy
- 100% reduction in carbon source
- 80% reduction in sludge volume

With the help of Tomorrow Water's AMX<sup>™</sup>, Hongcheon was able to gain energy independence and was designated as an Eco-Energy Town by the Korean Ministry of Environment.



SUSPENDED SOLIDS CONCENTRATION (mg/L)



1,532 PN EFFLUENT

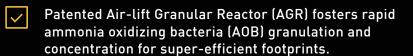
Without pretreatment, high removal efficiency was achieved, while maintaining excellent effluent water quality.

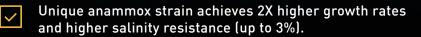
188
AMX INFLUENT

187 EFFLUENT

## What makes us DIFFERENT FROM OTHERS?

Our patented control processes and optimized culture conditions achieve the highest removal rates in the industry.





Separate AOB reactor prevents inhibition of Annamox by DO, solids slugs and high organic matter.



